

ASSEMBLY INSTRUCTIONS

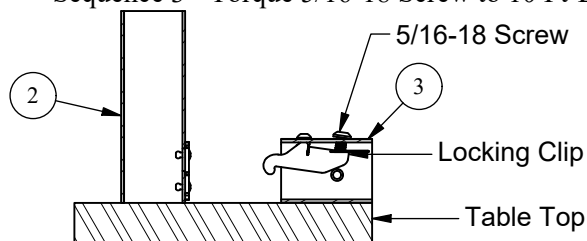
Tools Needed:

- 3/16" Hex Allen Wrench
- #2 Phillips Screwdriver/Power Tool Bit
- 1/2" Open End Wrench or Socket

Step 1 - Place Table Top Upside Down on Non-Abrasive Surface.

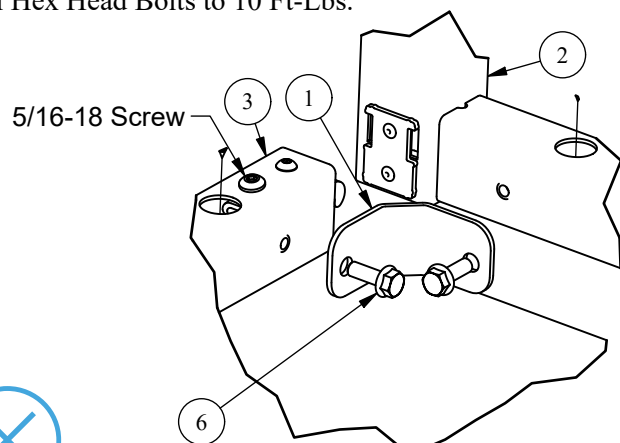
Step 2 - Attach Upper Apron Assembly (Item #3) and Lower Crossmember Assembly (Item #4) to End Frame Assembly (Item #2).

- Sequence 1 - Slide Locking Clip Into Slots in Leg Assembly.
- Sequence 2 - Snug 5/16-18 Screw to Apron, Ensuring Locking Clip Seats in Slots.
- Repeat Sequence 1 and Sequence 2 For Each Apron-Leg Attachment.
- Sequence 3 - Torque 5/16-18 Screw to 10 Ft-Lbs.



Step 3 - Attach Corner Bracket (Item #1) to Upper Apron Assembly (Item #3) and End Frame Assembly (Item #2) by Hand Starting Hex Head Bolts (Item #6). Repeat for Remaining Corners.

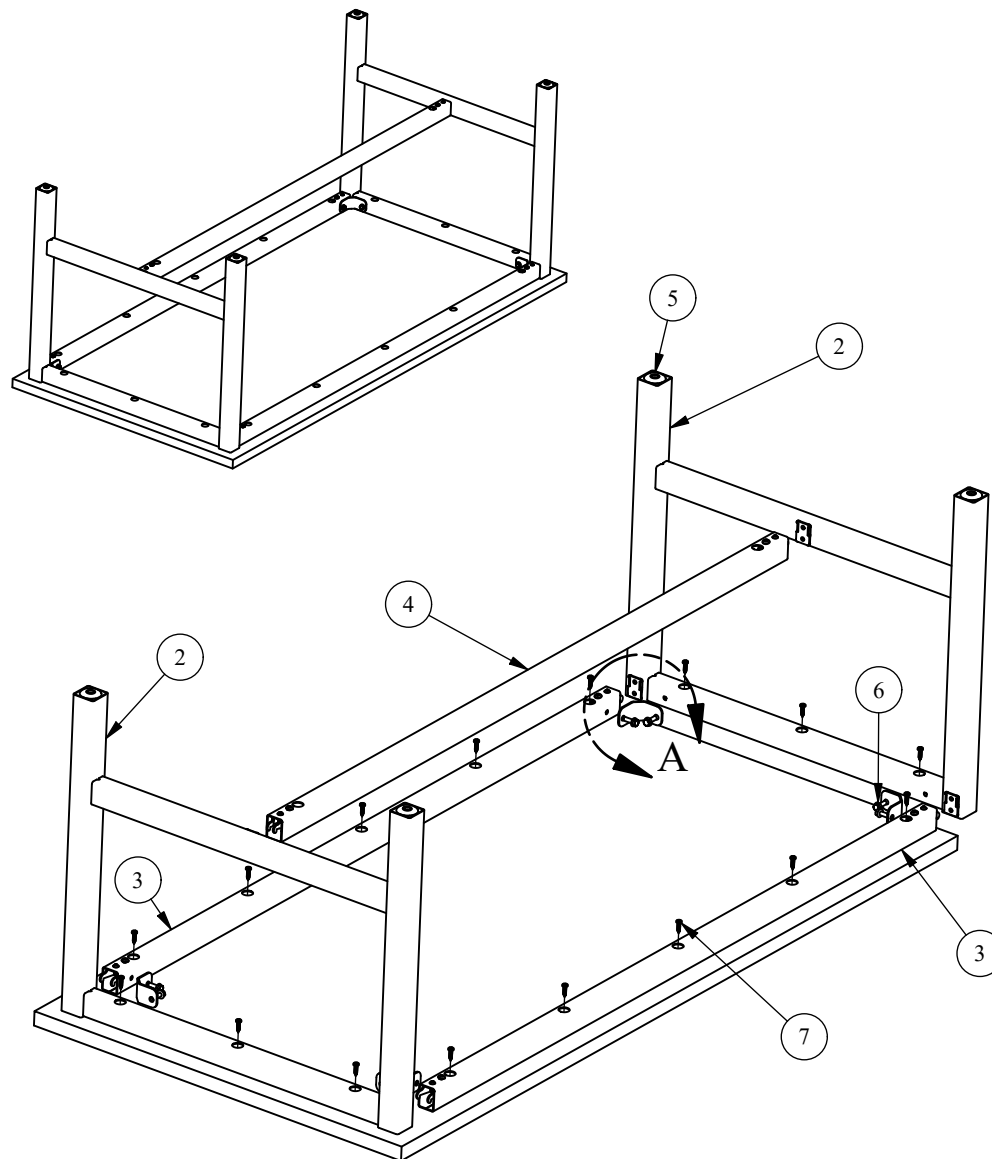
Step 4 - Torque All Hex Head Bolts to 10 Ft-Lbs.



DETAIL A

Step 5 - If Not Pre-Installed, Turn Levelers or Casters (Item #5) into Bottom of Each Corner Leg.

Step 6 - Center Frame Assembly on Table Top and Attach Using #12 x 1 Screws (Item #7) Through Large Opening in Aprons.



Parts List		
Seq	Qty	Description
1	4	Corner Bracket
2	2	End Frame Assy
3	2	Upper Apron Assy w/Locking Clips
4	1	Lower Crossmember Assy w/Locking Clips
5	4	Leveler/Caster
6	8	Bolt, 5/16-18 X 7/8" Hex
7	Varies	#12 X 1 PH SCREW