



Caster Installation:

- 1) Thread caster stem into bottom of mainbar
- 2) With a wrench tighten stem to 8 Ft. Lbs.
- 3) Position caster on Stem.
- 4) With care, use a $\frac{3}{4}$ inch piece of wood 6 inches long and a mallet to lightly tap the caster onto the stem.
The piece of wood should be located directly over the stem when striking with mallet.
- 5) Repeat process to all casters.
- 6) Periodically re-tighten casters to 8 Ft. Lbs. as needed.

Note: If casters were preinstalled, follow steps 2 and 6.